

Mikron NRG-50™

MIKRON



The response to your
tomorrow's needs



Mikron NRG-50: The Concept of the Future

The New Generation of Transfer Machines

Due to rapid technical developments, the speed of innovation is constantly increasing. The results are more complex parts, faster product advances and smaller series. The new transfer machine developed by Mikron clearly takes these changed parameters into consideration. The completely modular built Mikron NRG-50 offers the customer an optimal balance of productivity, high flexibility and investment costs.

The future-oriented concept of the Mikron NRG-50 makes it possible completely to machine work pieces up to 50x50x50 mm or cylindrical pieces up to Ø35x70 mm with 12 stations. Mikron NRG-50 finishes steel, non-ferrous metals or aluminum from wire, from rod or from blanks. Synchronized modular components allow maximal machining ability, from highly productive to highly flexible. The Mikron NRG-50 is a transfer machine with great flexibility for a broad spectrum of application, in which Mikron's know-how has a full effect, from A to Z.

The Advantages of Mikron NRG-50

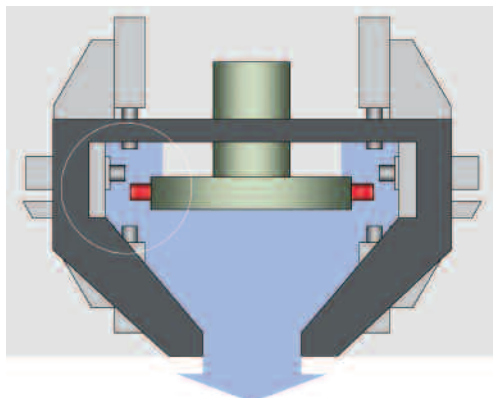
Precision





- ATS (Advanced Thermal Stabilization): All elements of the machine are thermally stable
- "IndraMotion MTX" from Bosch Rexroth: A modern and highly innovative control technique
- Index mechanism of the turntable is close to the machining axis
- CNC-machining units
 - Very rigid and extremely compact construction
 - Spindle bearing with minimal overhang

Productivity

- Machine configuration
 - Up to 3 machining units on a single station
 - Up to 30 units in production simultaneously
- Minimal down-times
 - Table rotation and index time less than 1 second
 - Fully automatic tool changer (ATC), chip-to-chip time 2.5 seconds
- Highest machining speed
 - Spindles up to 40,000 min⁻¹
 - High acceleration values and traversing rate of the machining units
 - Use of complex and efficient cutting tools from Mikron Tool

Mikron NRG-50 with Horizontal Table



-  Turntable with **horizontal** work piece clamping
-  Units outside of the machining area
-  Machining area: Cooling and removal of chips with cutting oil
-  Acclimatized area free of chips and oil mist



- Efficiency and reliability
 - Simple clamping and unclamping of tool holder
 - HMI: Advanced diagnostic and scheduled maintenance
 - High reliability: Motors, kinetic and cables in acclimatized and clean outer area
 - Efficient evacuation of chips into central machine basin

Flexibility

- Modular concept
 - Perfect configuration for individual machining tasks
 - Simple adaptation to changing production requirements
- Up to 96 tools on one machine available
- 6-surface machining possible
- Variety of work piece-clamping concepts and spindles
- External 5-axis robot
 - Loading and unloading of work pieces
 - Automatic exchange of work piece-clamping systems

Variety of Machining

- Various machining processes
 - Drilling, deep-hole drilling, reaming, turning, milling, thread cutting, recessing
 - Complex path and contour milling with CNC controlled clamping device
 - All machining can be done in inclined position
- Various procedures
 - Turning with two opposite units (high concentricity)
 - Milling or drilling on one station with three units simultaneously
- CNC-Axes
 - Up to four axes interpolation per spindle
 - Fifth CNC-axis for tilt unit (C-axis)
 - Additional U-axis for recess turning
 - CNC-controlled work piece clamping devices (B-axis)

Precision

ATS: Advanced Thermal Stabilization New and one-of-a-kind for Highest Precision

ATS is a new concept developed by Mikron for the all-inclusive regulation of machine temperature. A cooling lubricant or circulating air cools all elements exposed to temperature changes. Heat regulators provide the optimal temperature for both cooling media. The released heat can be economically reused. The entire machine is an enclosed, thermally stable system that is independent from exterior influences and heat generated during production.







Mikron NRG-50:

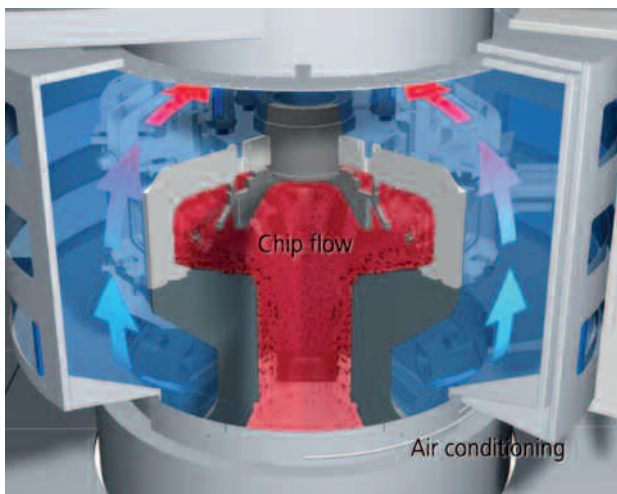
The only transfer machine with ATS.

ATS guarantees

- Highest machine base-precision: Due to consistent adjustment of motor and machining heat
- Short warm-up time: The machine is put into operation quickly, since operating temperature is achieved in minimal time
- High operational reliability: All rotating drives function within optimal temperature conditions
- No precision variations during interruption of production.

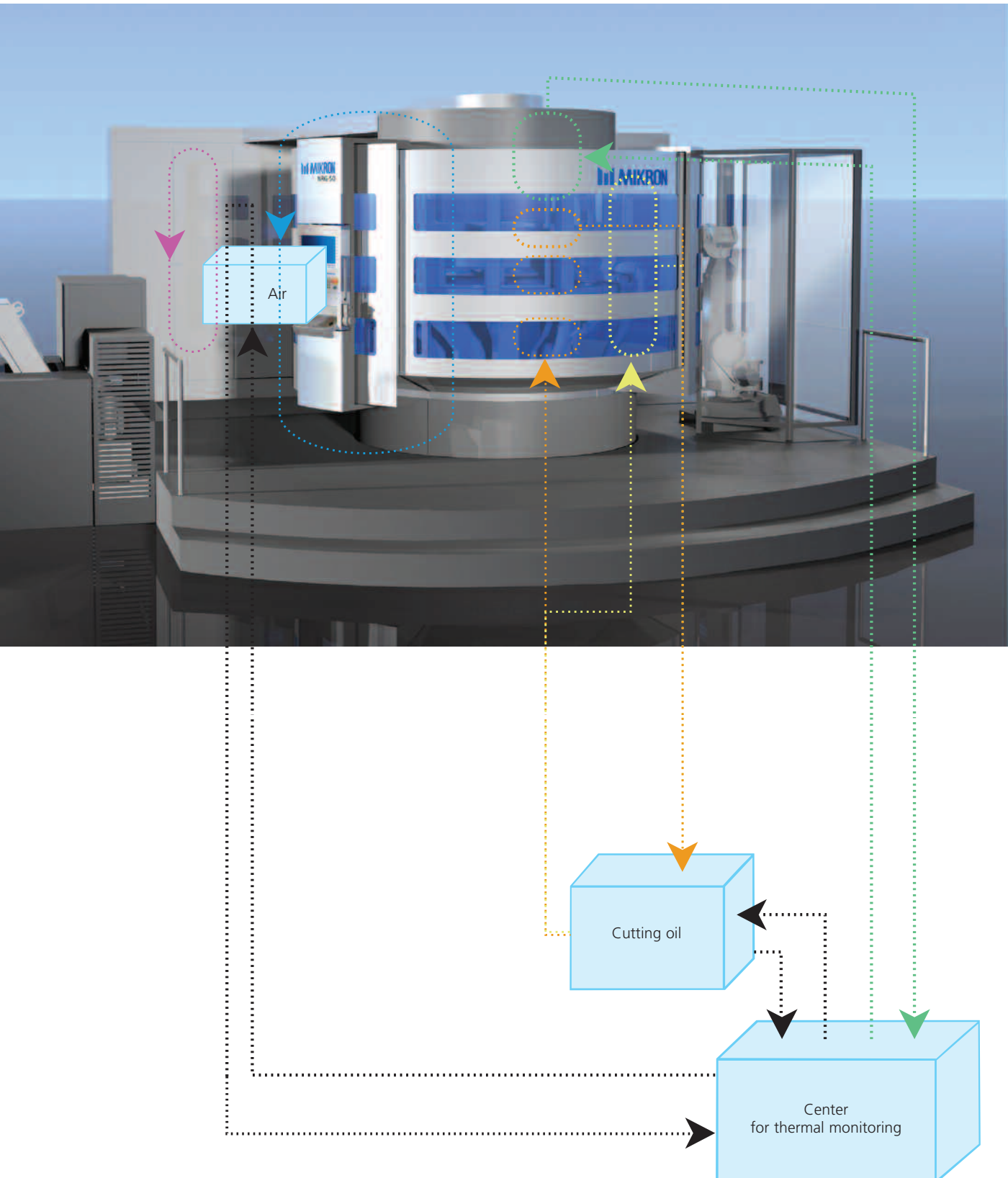
ATS: Advanced Thermal Stabilization

	Temperature regulation of the machine body
	Cooling of the spindle motors
	Cooling of the main motor
	Air-cooling of the cabin
	Air-cooling of the electric cabinets
	Heat exchanger



Machine room:
acclimatized

Machining area:
temperature controlled
with cooled cutting oil



Productivity

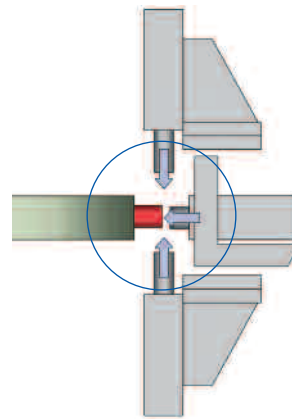
Mikron NRG-50: Capable for High Performance in Every Aspect

The perfectly balanced modular concept of the Mikron NRG-50 makes it possible to apply **three machining units on one station**: up, down and externally horizontal. All three units can machine the work piece simultaneously, thereby achieving the closest position tolerances. The one-of-a-kind combination of multiple machining on one station guarantees high precision and at the same time high productivity. A maximum of **30 simultaneously working units can be employed on 12 stations**.

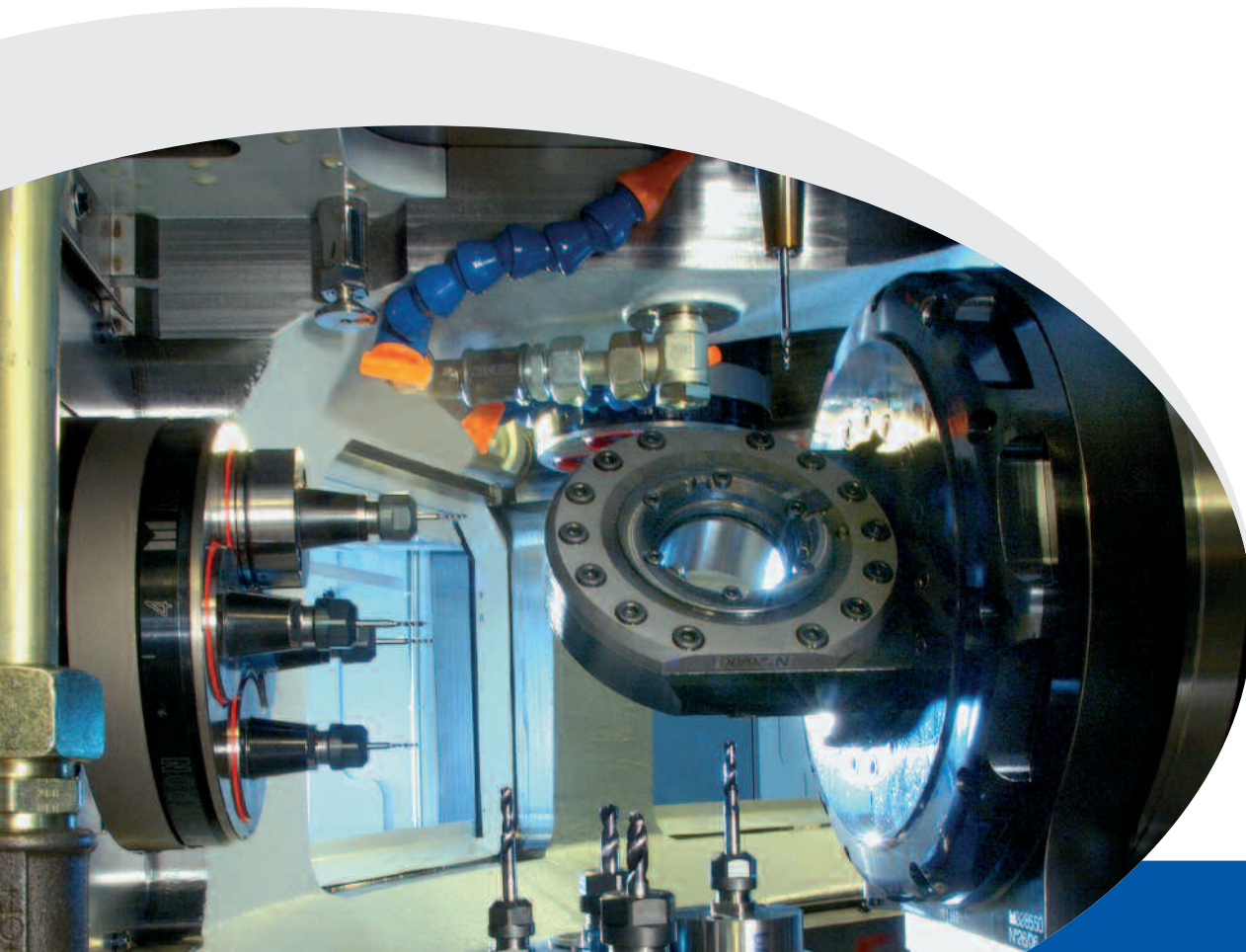
- High number of processes in one pass
- Complete machining of the most complex work pieces in one clamping
- Machining of 6 surfaces is possible when utilizing CNC work piece clamping devices.

Additional performance features:

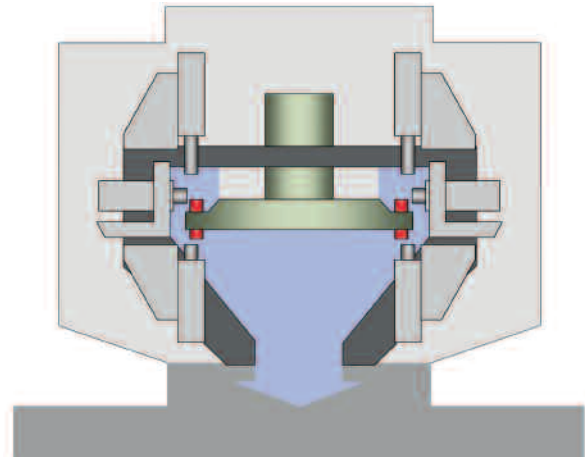
- Table rotation and index time less than 1 second
- Fully automatic tool changer ATC, change-out time 2.5 seconds
- High performance spindles up to 40,000 min⁻¹



Simultaneous application of three machining units.



High reliability:
Motors, kinetic and all
cables are outside of
machining area.



The numerical control

Mikron NRG-50 is equipped with the newest control generation **"IndraMotion MTX"** from Bosch Rexroth. Due to the application of this sophisticated CNC control technique, it is possible to reduce down times significantly.

- Simple operation and programming due to user friendly and multi lingual menu guides. The operator is supported in diagnostic, production data management and 3D simulation by a simple and concise screen display.
- Diagnostic: Problems can be identified and analyzed by using remote diagnostic. Corrections are made fast and efficiently via modem.
- Simple program operation for complex work pieces up to 140 CNC axes.



Easy tool exchange

Simple clamping and unclamping of the tool holder with hydraulic operation:

- High machine availability and productivity due to fast tool exchange
- Convenience and safety for the operator.

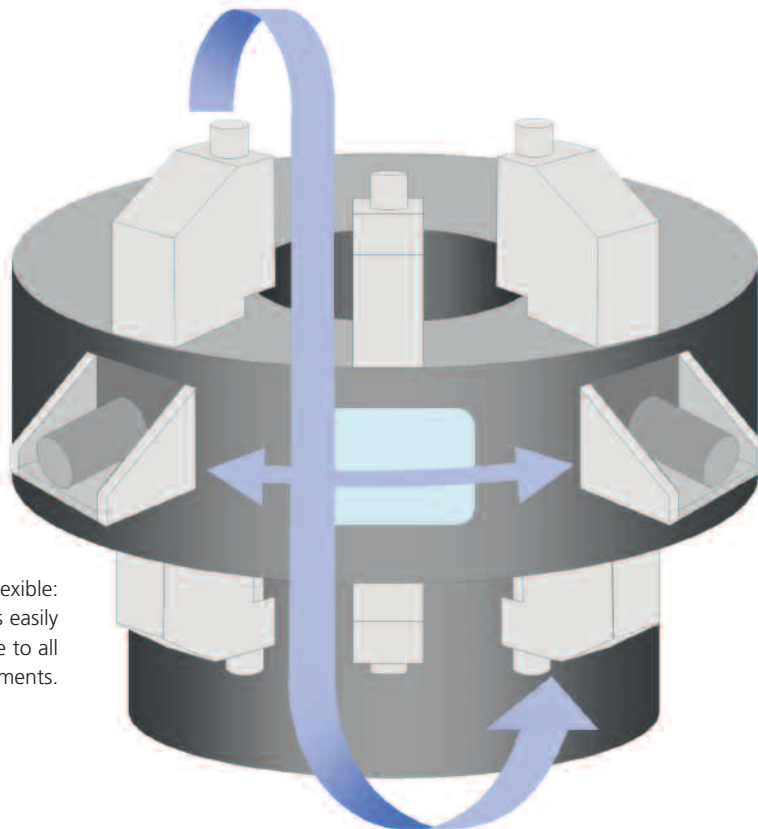


Flexibility

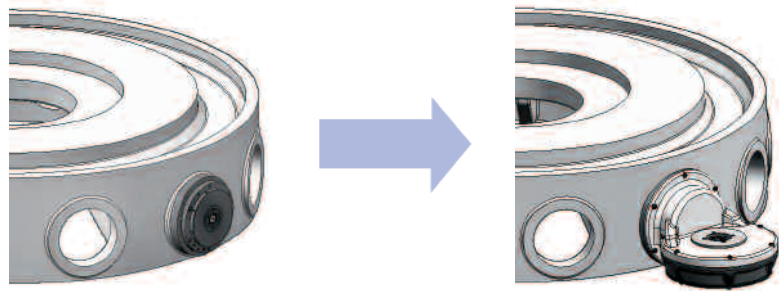
Mikron NRG-50: Adaptable to all Needs

The modular concept of the Mikron NRG-50 makes it possible to configure the installation for individual machining tasks. The adaptation to changing production requirements is simple and practical.

- Upper and lower units are identical and can be exchanged or replaced with each other at any time
- Units with three, two or one CNC-axis can be selected depending on degree of flexibility
- All units can be combined with a multitude of spindles
- The basic precision of the machine body allows for a simple and fast exchange of units.



Very flexible:
Mikron NRG-50 is easily
and quickly adaptable to all
production requirements.



Conversion from horizontal
to vertical work piece clamping.

Various workpiece clamping systems

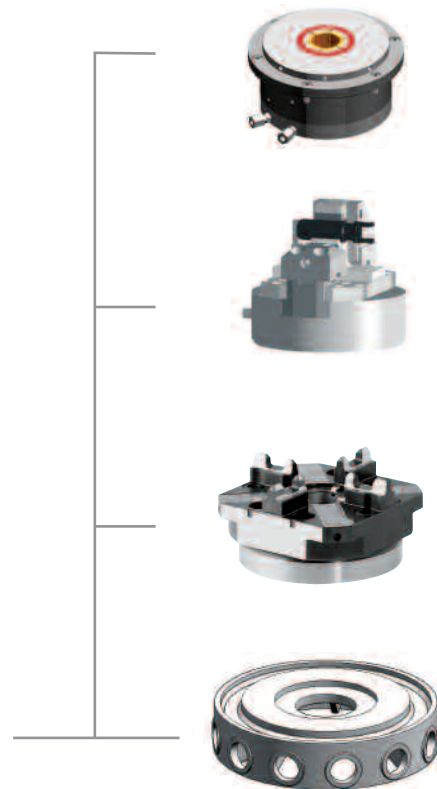
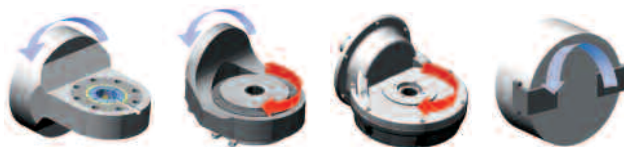
Especially rigid and precise Mikron collets, ideal for work pieces up to a diameter of 35 mm and a max. length of 70 mm.

- For round and individually shaped parts with precise outer contour.

Hydraulic or mechanical clamping devices, ideal for universal application: cast, forged and pre-machined parts of a maximum of 50 mm in linear length.

- The closing pressure is adjustable for each machining operation in order to guarantee a form stability for unstable work pieces.

Work piece carrier palettes with standardized interface provide for a simple and fast exchange of different clamping devices or work pieces. An electronic coding for the palette identification is possible.



Additional clamping systems

for the conversion from horizontal to vertical work piece clamping.

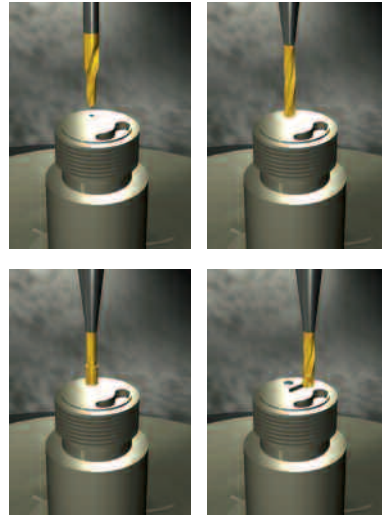
Flexibility

Mikron NRG-50: Adaptable to all Needs

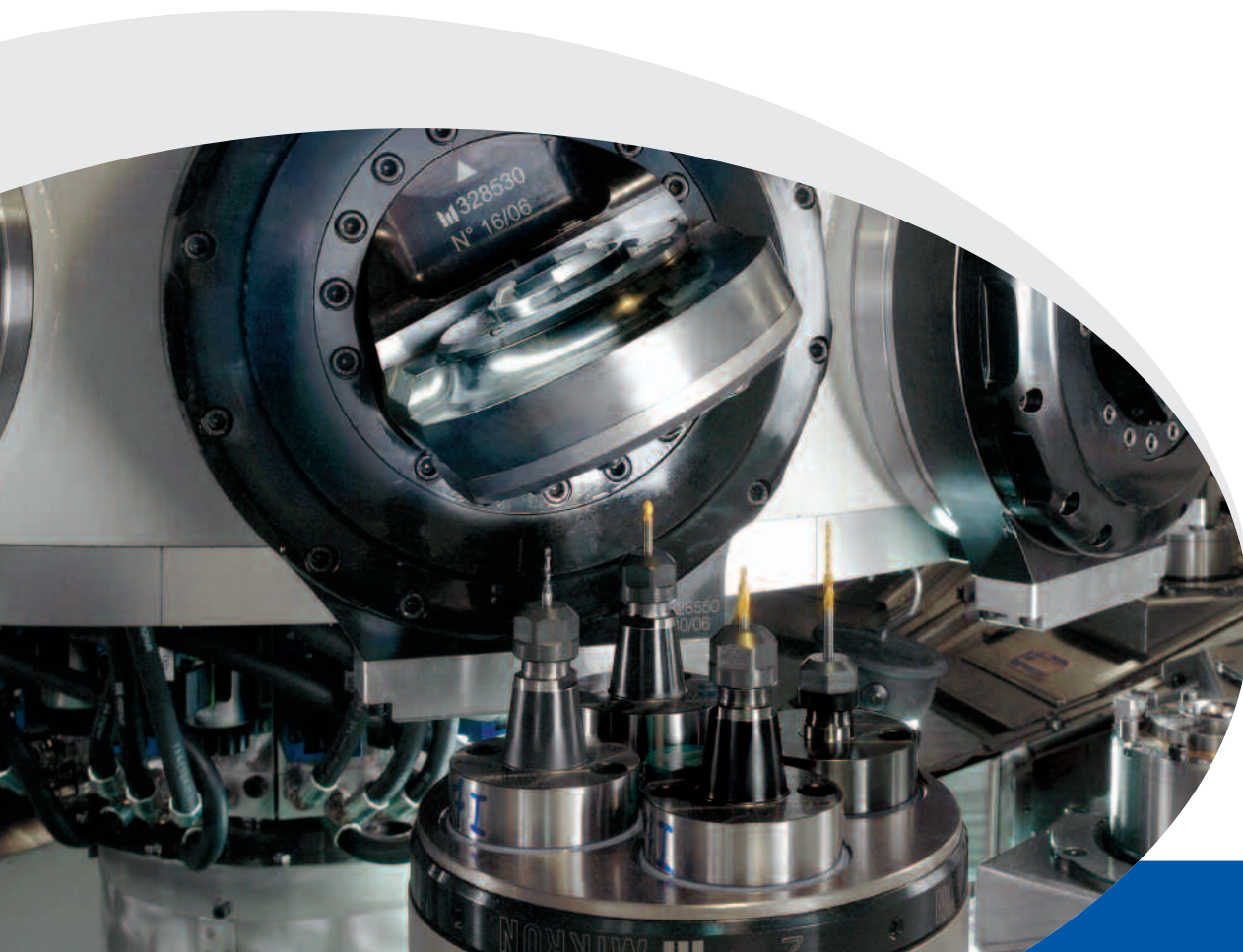
Automatic 4-way tool changer (ATC)

Mikron NRG-50 is the only transfer machine that can be equipped with up to **22 tool changers**. If equipped to capacity, the Mikron NRG-50 carries **a total of 96 tools**. The large number of tools provides for maximum flexibility.

- Due to 96 tools even highly demanding parts can be produced
- Different machining processes, like centering, drilling, thread cutting, milling and turning are possible on one station
- Optimal cycle time: Synchronizing of unequal machining times (caused by machining, such as deep-hole drilling or milling) with several different machining processes at one station
- Reduction of machine set-up time for the change-over to different work pieces
- Higher operational availability: Exchange of several equal cutting tools during machining with high wear increase the operational autonomy.

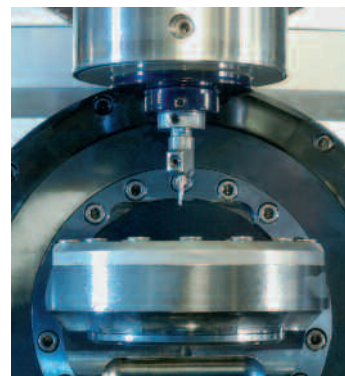


Different machining processes with the automatic tool changer (ATC) from Mikron NRG-50.





DEEP Spindle, ideal for deep-hole drilling.



RH Spindle, ideal for precise recessing.



ST Spindle (Standard)

Oil cooled spindle with HSK 40-A and internal cooling supply up to 80 bar for normal machining.



HP Spindle (High Performance)

Oil cooled spindle with HSK 40-A and internal cooling supply up to 80 bar, spindle with high capacity, also suitable for thread cutting.



HS Spindle (High Speed)

Oil cooled spindle with HSK 32-E and internal cooling supply up to 80 bar for HSC machining.



DEEP Spindle

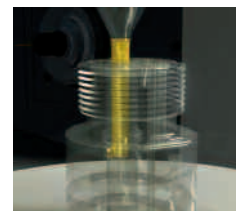
Spindle for deep-hole drilling with internal cooling supply up to 200 bar.

RH Spindle (Recess Head)

Spindle with internal cooling supply for interior boring, ideal for precise recessing and contour turning.

ATC Spindle (Automatic Tool Changer)

Four-way tool changer (chip-to-chip time 2.5 seconds), also suitable for thread cutting, with HSK 40-F and internal cooling supply up to 80 bar.

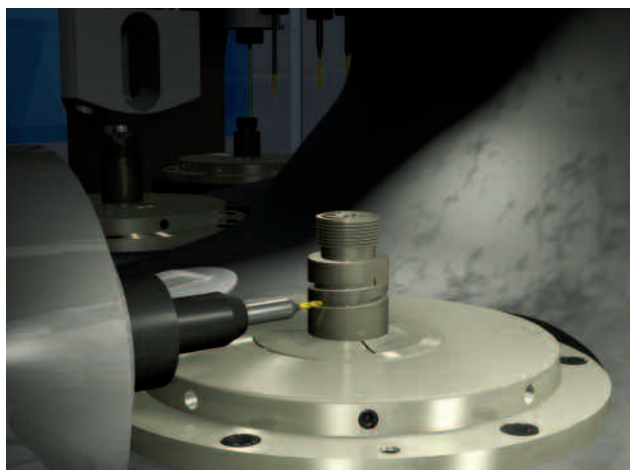


Versatility

Mikron NRG-50: The All-Rounder

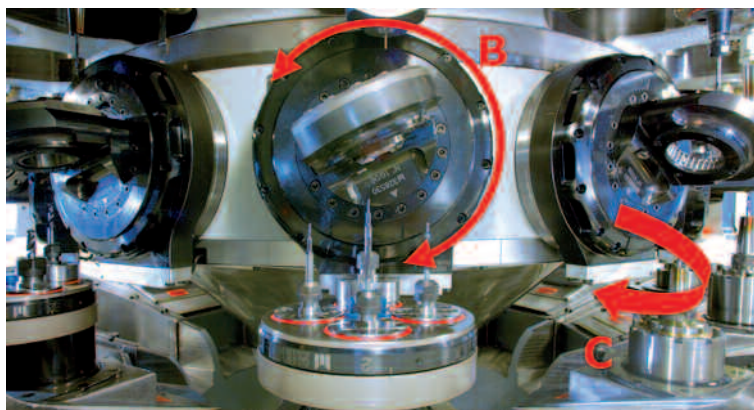
The greatest variety of operations can be performed depending on machine configuration: From simple machining processes such as drilling, to complex milling operations with 4-axes interpolation. The versatility of the Mikron NRG-50 permits a broad combination of machining possibilities.

- Complete machining of a work piece – turning, milling, drilling – without premachining on other machines
- Simultaneous turning with opposing units – above and below – on one station (for highest concentricity)
- Additional operations as deburring, high pressure flush, broaching or simple assembling is also possible
- Measuring operations and measurement corrections in interaction with the CNC control can be integrated into the machining process
- Machining of up to 6 surfaces possible.



Complex path
and contour milling with CNC
controlled clamping device.

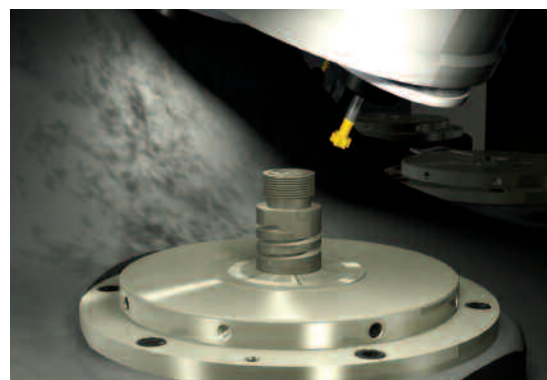
Workpiece tilting device for 5 axis machining (of which up to four simultaneously).



The ideal solution for complex operations

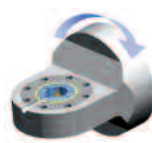
The separately controllable tilt unit makes angularly aligned machining possible. Utilizing the CNC controlled clamping device makes it possible to machine various surfaces of the work piece in any position.

- No geometrical limitations
- Recess turning also possible in tilted position
- Unlimited possibilities of a multitude of machining possibilities in various positions.



Adjustable collet carrier (CNC-controlled)

Adjustable work piece clamping devices enable machining in all positions.



Fixed collet



Rotating / indexing collet

Mikron Service Solutions

Flexible, modular, customer oriented



Professional and efficient assistance! We guarantee quick, competent and uncomplicated Service and Support. Mikron Service Solutions offers with 4 levels a mix of reactive, preventive and predictive service plans.

Together with you we design a "Service Solution" profile, tailored to your individual needs. Thus each customer is assured to receive exactly the service and support, best suited for his system and individual requirements.

Mikron Service Concept:



Spare Part Service



Xchange Service



Product Support



Business Support

4 Servicelevels

Level 1: For a dependable supply of spare parts

With this service level we guarantee continuous spare part support.

Level 2: To minimize downtime

With Xchange Service Mikron offers modules for immediate delivery.

Level 3: For the optimum maintenance of your equipment.

With service options from Product Support you maintain your Mikron System in top condition.

Level 4: To guarantee continuous use of your investment.

Business Support offers, beyond Product Support, service options to improve your efficiency and investment.

Select service options from each level and create your specific service solution. We will be pleased to advise you.



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Global Support – Ready for you.



Mikron Service Center
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Outside office hours. Problem notification 24h,
7 days a week.



Mikron Tool A Strong Team

Precision tools from Mikron Tool – a success factor

Tools are important performers in the metal removal process. Among experts, Mikron Tool SA Agno has an excellent reputation as a manufacturer of small and medium size cutting tools. The offer is including: Multifunctional special tools, the CrazyDrill line, the MiquDrill line and profile milling cutters.

Special tools are more than ever in the focus of customer specific applications. The advantage of higher processing reliability as well as the reduced testing effort by far negates higher costs for special tools.

CrazyDrill is synonym of maximum drill performance. They have been developed especially for the high volume production of precision parts on transfer systems. Different executions in the diameter range 0.4 to 6 mm are available from stock, as well as special sizes on demand.

MiquDrill offer the proven Mikron quality when machining small and medium sizes batch quantities and a rich variety of work pieces. The offer in the diameter range from 0.1 to 3 mm includes: MiquDrill Centro for chamfering and centering; the short MiquDrill 200 for pilot holes of up to 2-3 x d; as well as MiquDrill 210 which guarantees precise follow-up drilling.

Profile milling cutters are all designed and produced for customer's special applications. Their strength is their high precision with tolerances of 0.01 mm. Tools with a constant profile guarantee an optimum cost-efficiency even for high volume production.

Two competences – one partner

The customer has in Mikron (transfer machines) and Mikron Tool (cutting tools) an extremely competent partner at his side which will support him from the product development stage with metal removal tests and in the continuing process optimization for his high volume production.

Mikron Machining Your contacts

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