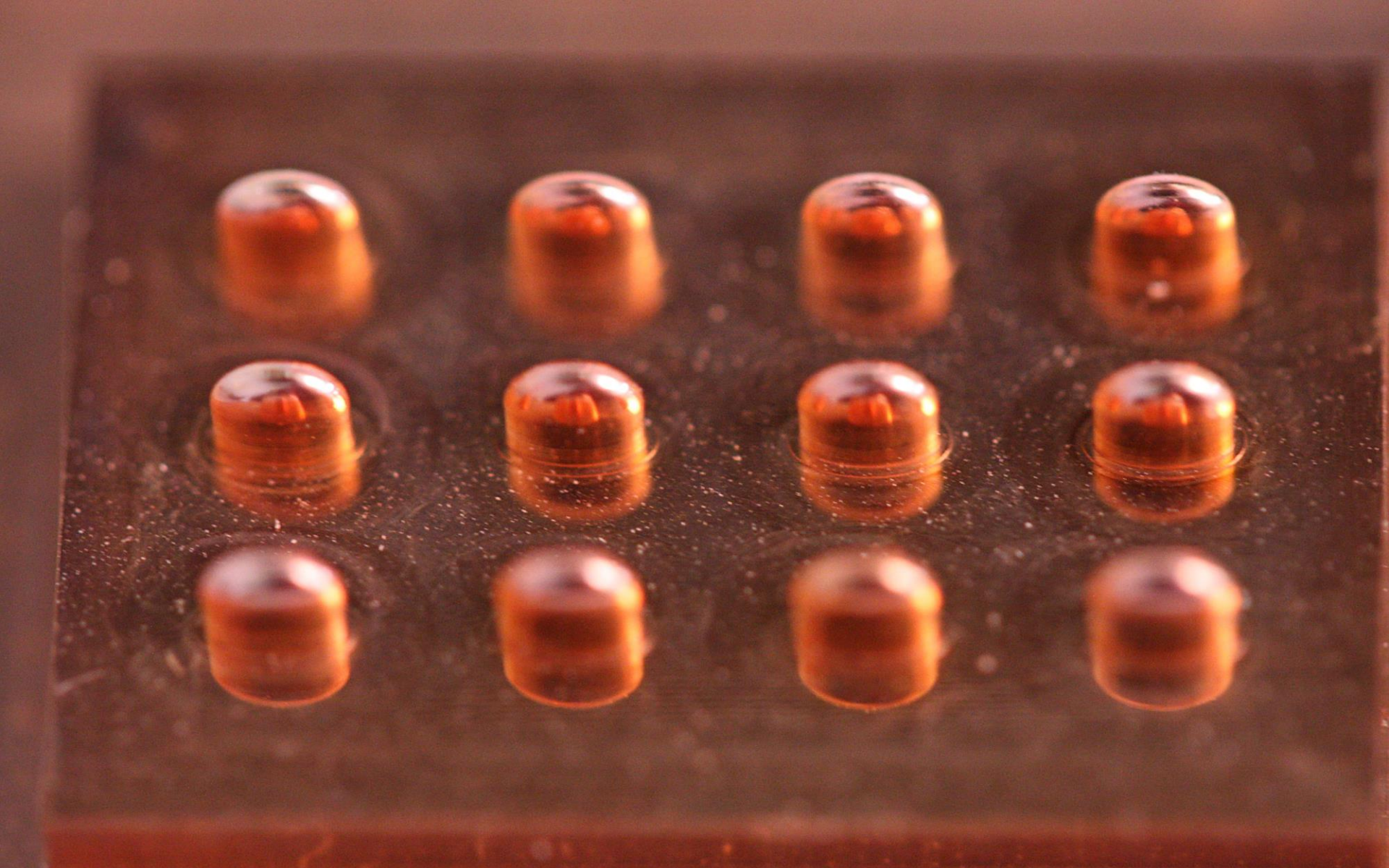
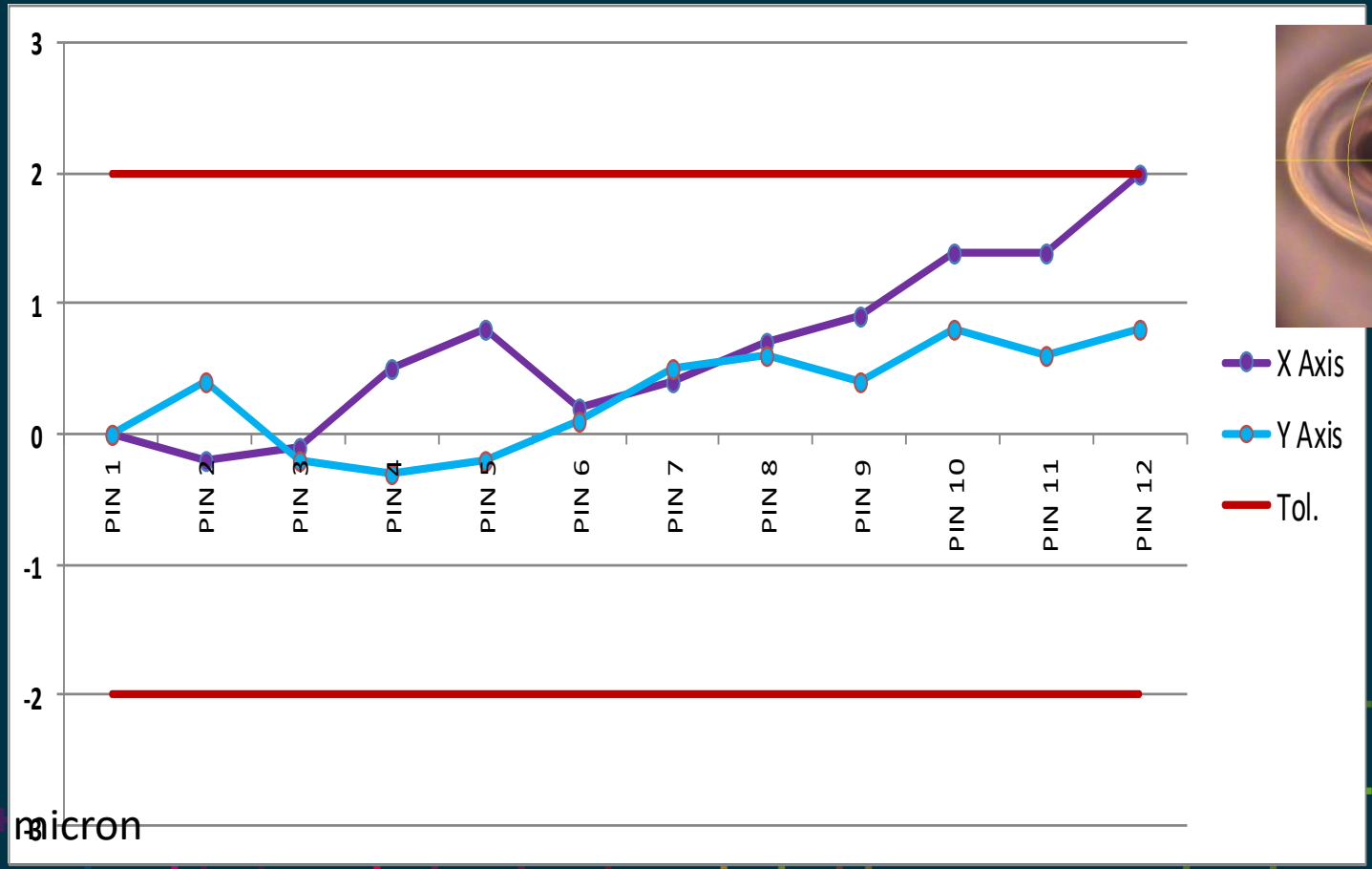
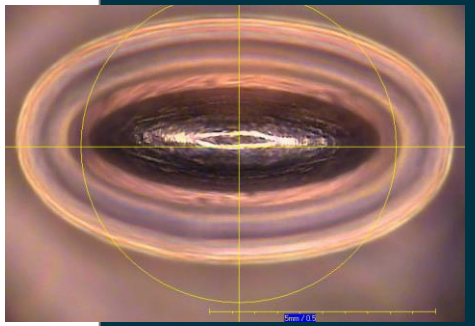
Outstanding accuracy

Market segment	ICT – Mold & Die (electrode)
Material	Copper EN CW004A
Characteristics	Accuracy and pitch: < 2µm Surface quality: Ra < 0.1µm Machining time: 7h 46min
Technical challenge / Highlight	Optimised process for best accuracy and surface quality.
Machine used	MILL S 400 U
Spindle	42’000 rpm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